Z HEIGHT CALIBRATION

1) Go to the main screen.
2) Press ALT / N (at the same time).   — ALT Pres with Ext   OK)
3) Type "msp" (enter).
4) "Home" machine when prompted.
5) ALT 4 (Setup), 5 (MS Parameters)
6) Enter Password (**3486**) (enter)
7) MS Parameters window is opened
8) ALT 2 (Offset Set-Up) 3 (Laser) 1 (Laser Offset)
9) Select desired head with the up/down arrow keys
10) Insert the **Z Axis Height Adjustment Nozzle (Z001)** when prompted and tab to "OK" (enter).
11) Head moves to the calibration block. Place the **Z Axis Height Gauge** immediately below the nozzle, and using the HOD, slowly lower the nozzle until it **just** touches the gauge.
12) Press "enter" on the HOD
13) Select "OK" on the screen (enter)
14) Remove the Z Axis Calibration nozzle, and insert a 101 nozzle in it's place.
15) Select "OK" (enter) and laser height will be calibrated.